CIGARETTE SPECIFICATION

STOCKTON STREET
PM SUPER LIGHTS 83MM REGULAR FTB
BRAND CODE-1300 (STD)

EFFECTIVE DATE: 10/24/88
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	8.0 MG/CIGT	7.5 - 8.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	62.0	MM				
FILTER LENGTH	:	21.0	MM				
TIPPING LENGTH	:	25.0	MM				
TOTAL R.T.D.	:	4.75	IN. H2O				
DILUTION TARGET	:	33.0 +/-	5.0 %				

TIPPING PAPER : 50MM X 3200M WHT SGL PPT KC-236M2 12-135-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 72-2782 62-069-A
: FINDLEY 355-381-01 62-050-A

SEAM ADHESIVE : FULLER WB-3902U 61-444-A

STD. FILLER - PACK O.V.: A1330 - 12.50% PM SUPER LIGHTS REGULAR FTB
TROPICAL FILLER-PACK OV: A1330 - % ** NO TROPICAL FOR THE PM SUPER LIGHTS BLEND

CIGARETTE PAPER : 27.25MM X 6500M 50CU/2.0% (KC611/EG511) 10-022-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2052691954

COMMENTS : NO SUBSTITUTION OF MATERIALS/VENDORS PER R&D
: REQUEST UNLESS SPECIFIED ON THE SPECIFICATION.

REASON FOR CHANGE : TIPPING PAPER CHANGED FROM 12-136-A @ 0.60CM TO
: 12-135-A @ 1.5CM TO ACHIEVE THE DILUTION TARGET.
: NO WEIGHT CHANGE. DO NOT MIX TIPPINGS.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 10/18/88

PRINTING DATE : 10/18/88
PRINTING TIME : 11:39:03

APPROVED BY: J. E. Packum

SUPERCEDES SPECIFICATION DATED: 10/10/88

Source: https://www.industrydocuments.ucsf.edu/docs/nghm0004